## **Abstract**

Molds and processes that permit high-speed, mass production of retaining wall blocks having patterned or other processed front faces, as well as retaining wall

blocks formed by such processes. The invention permits the front face of the block to be impressed with a pattern or otherwise directly processed, to allow the formation of predetermined block front faces, while at the same time facilitating high-speed, high-volume production of blocks. Pre-determined front faces can include front faces having predetermined patterns and textures, front faces having pre-determined shapes, front faces made from different material(s) than the remainder of the block, and combinations thereof.

CERTIFICATE UNDER 37 CFR 1.10:
"Express Mail" mailing label number: EL658820677US
Date of Deposit: January 4,2002
I hereby certify that this paper or fee is being deposited with the U.S. Postal Service "Express Mail Post Office
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